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SNOWMOBILES



SERVICE
Bulletin

No. **2003-5**

REVISION 1



Date: February 4, 2003

**SUBJECT: High Altitude/Sea Level
Specifications**

YEAR	MODEL	MODEL NUMBER	SERIAL NUMBER
2003	All	All	All

The present bulletin supplies all information **required to modify** above mentioned models for **high altitude and sea level** riding.

For 2002 models, refer to *Service Bulletin 2002-5*.

For 2001 models, refer to *Service Bulletins 2001-1 Rev. 1 and 2001-2 Rev. 1*.

For 2000 models, refer to *Service Bulletins 2000-1 Rev. 1 and 2000-2*.

For 1999 and previous model years, refer to *High Altitude and Sea Level Data booklet*, (P/N 484 300 003).

CAUTION: The following modifications and adjustments apply for both high altitude operation as well as sea level operation.

**PARTS COST AND LABOR ARE NOT COVERED
BY BOMBARDIER LIMITED WARRANTY.**

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Mach Z (Tech Plus)

DRIVE PULLEY

Altitude	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Clutching						
Spring	Green/Blue 414 768 200	←	←	Violet/Yellow 415 015 300	←	←
Ramp	417 005 295	←	←	417 005 293X	←	←
Calibration screw position	2	3	4	3	4	5
Pin	417 004 308 (Solid)	←	←	417 004 309 (Hollow)	←	←
Engagement RPM ± 100	4200	←	←	←	←	←
Maximum RPM ± 100	8300	←	←	←	←	←

DRIVEN PULLEY (HPV)

Altitude	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Clutching						
Spring	Violet 414 978 300	←	←	←	←	←
Spring tension	Kg ± 0.7 lb ± 1.5	0.0	←	←	←	←
Cam angle	° (degrees)	47° - 44° (anodized) 417 126 385	←	←	←	←

Additional information: At and above 2400 m (8000 ft) or in deep snow, use 24 tooth sprocket, 74 link chain, 13 wide.

PARTS TO BE INSTALLED

P/N	DESCRIPTION	QTY
415 015 300	Spring (Violet/Yellow)	1
417 004 309	Pin (Hollow)	3

CARBURATION

Altitude Calibration		Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
Main jet		290	←	←	←	←	←	PTO CTR MAG
Jet needle		8ADY1-41	←	←	←	←	←	3
Needle position		3	←	←	←	←	←	—
Slide cut-away		2.0	←	←	←	←	←	3
Pilot jet		50	←	←	←	←	←	3
Air screw		4.5	←	←	←	←	←	—
Valve seat		1.5	←	←	←	←	←	—
Needle jet		O-2 (327)	←	←	←	←	←	3
Float level	mm	21.0	←	←	←	←	←	—
Idle	RPM ± 200	2000	←	←	←	←	←	—
Idle throttle valve position	mm	1.3	1.4	1.4	1.5	1.5	1.6	—

MAIN JET CHART

Altitude	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
Temperature							
- 40°C - 40°F							PTO CTR MAG
- 30°C - 20°F							PTO CTR MAG
- 20°C - 4°F	290	←	←	←	←	←	PTO CTR MAG
- 10°C 14°F							PTO CTR MAG
0°C 32°F							PTO CTR MAG
10°C 50°F							PTO CTR MAG
20°C 70°F							PTO CTR MAG

NOTE: Arrows in the charts indicate that the preceding information is repeated.

NOTE: Shaded column gives factory settings.

Legend V-1000 (Sport)/Grand Touring V-1000 (Sport)

DRIVE PULLEY

Altitude Clutching	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Spring	Red/Yellow 414 817 500	←	←	←	←	←
Ramp	607	←	600	←	←	←
Calibration screw position	3	4	2	3	4	5
Pin	417 222 594 (Solid-Long)	←	417 004 309 (Hollow)	←	←	←
Engagement RPM $\pm$ 100	2500	←	←	←	←	←
Maximum RPM $\pm$ 100	6750*	←	←	←	←	←

*For maximum performance, reach maximum values. For best fuel consumption, reach lower values.

DRIVEN PULLEY

Altitude Clutching	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Spring	Pink	←	←	←	←	←
Spring tension Kg $\pm$ 0.7 lb $\pm$ 1.5	6.6	←	←	←	←	←
Cam angle (degrees)	50° - 40°	←	←	←	←	←

CAUTION: The following adjustments are guidelines only. Specific adjustments vary with temperature, altitude and snow conditions.

PARTS TO BE INSTALLED

P/N	DESCRIPTION	QTY
417 004 309	Pin (Hollow)	3
417 222 444	Ramp 600	3

NOTE: Arrows in the charts indicate that the preceding information is repeated.

NOTE: Shaded column gives factory settings.

MX Z 800 (Sport/Sport R)

DRIVE PULLEY

Altitude	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Clutching						
Spring	Violet/Yellow 415 015 300	←	←	Green/Violet 414 762 800	←	←
Ramp	417 222 546	←	←	←	←	←
Calibration screw position	3	4	5	3	4	5
Pin	417 004 308 (Solid)	←	←	←	←	←
Engagement RPM ± 100	3800	←	←	4100	←	←
Maximum RPM ± 100	7850	←	←	←	←	←

DRIVEN PULLEY (HPV)

Altitude	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Clutching						
Spring	Black 417 126 687	←	←	←	←	←
Spring tension	Kg ± 0.7 lb ± 1.5	←	←	←	←	←
Cam angle	° (degrees)	←	←	←	←	←
	47° - 44° (anodized) 417 126 385	←	←	←	←	←

Additional information: At and above 2400 m (8000 ft) or in deep snow, use 24 tooth sprocket, 74 link chain, 13 wide.

PARTS TO BE INSTALLED

P/N	DESCRIPTION	QTY
414 762 800	Spring (Green/Violet)	1
404 106 100	Main jet 360	2
404 104 900	Main jet 340	2
404 101 300	Main jet 320	2
404 101 200	Main jet 300	2
404 100 500	Main jet 280	2
404 162 033	Jet needle (9DGI08-58)	2

CARBURATION

Altitude	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
Calibration							
Main jet	380	360	340	320	300	280	PTO MAG
Jet needle	9DGI07-58	←	←	9DGI08-58	←	←	2
Needle position	N.A.	←	←	2	←	←	—
Slide cut-away	2.0	←	←	←	←	←	2
Pilot jet	17.5	←	←	←	←	←	2
Mixture screw	1.5	←	←	←	←	←	—
Valve seat	1.5	←	←	←	←	←	—
Needle jet	N.A.	←	←	←	←	←	2
Float level	mm	N.A.	←	←	←	←	—
Idle	RPM ± 200	1500	←	←	←	←	—
Idle throttle valve position	mm	1.7	1.8	1.9	2.0	2.2	←

MAIN JET CHART

Altitude	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
Temperature							
- 40°C - 40°F	410	390	370	350	330	310	PTO MAG
- 30°C - 20°F	390	370	350	330	310	290	PTO MAG
- 20°C - 4°F	380	360	340	320	300	280	PTO MAG
- 10°C 14°F	370	350	330	310	290	270	PTO MAG
0°C 32°F	360	340	320	300	280	260	PTO MAG
10°C 50°F	350	330	310	290	270	250	PTO MAG
20°C 70°F	330	310	290	270	250	230	PTO MAG

NOTE: Arrows in the charts indicate that the preceding information is repeated.

NOTE: Shaded column gives factory settings.

MX Z 800 (X/Sport R (DPM))

DRIVE PULLEY

Altitude		Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Clutching							
Spring		Violet/Yellow 415 015 300	←	←	Green/Violet 414 762 800	←	←
Ramp		417 222 546	←	←	←	←	←
Calibration screw position		3	4	5	3	4	5
Pin		417 004 308 (Solid)	←	←	←	←	←
Engagement RPM ± 100		3800	←	←	4100	←	←
Maximum RPM ± 100		7850	←	←	←	←	←

DRIVEN PULLEY (HPV)

Altitude		Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Clutching							
Spring		Black 417 126 687	←	←	←	←	←
Spring tension	Kg ± 0.7 lb ± 1.5	N.A.	←	←	←	←	←
Cam angle	° (degrees)	47° - 44° (anodized) 417 126 385	←	←	←	←	←

Additional information: At and above 2400 m (8000 ft) or in deep snow, use 24 tooth sprocket, 74 link chain, 13 wide.

PARTS TO BE INSTALLED

P/N	DESCRIPTION	QTY
414 762 800	Spring (Green/Violet)	1

CARBURATION

Altitude		Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
Calibration								
Main jet		380	←	←	←	←	←	PTO MAG
Jet needle		9DG107-58	←	←	←	←	←	2
Needle position		N.A.	←	←	←	←	←	—
Slide cut-away		2.0	←	←	←	←	←	2
Pilot jet		17.5	←	←	←	←	←	2
Mixture screw		1.5	←	←	←	←	←	—
Valve seat		1.5	←	←	←	←	←	—
Needle jet		N.A.	←	←	←	←	←	2
Float level	mm	N.A.	←	←	←	←	←	—
Idle	RPM ± 200	1500	←	←	←	←	←	—
Idle throttle valve position	mm	1.7	1.8	1.9	2.0	2.2	←	—

MAIN JET CHART

Altitude		Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
Temperature								
- 40°C - 40°F		←	←	←	←	←	←	PTO MAG
- 30°C - 20°F		←	←	←	←	←	←	PTO MAG
- 2°C - 4°F		380	←	←	←	←	←	PTO MAG
- 10°C 14°F		←	←	←	←	←	←	PTO MAG
0°C 32°F		←	←	←	←	←	←	PTO MAG
10°C 50°F		←	←	←	←	←	←	PTO MAG
20°C 70°F		←	←	←	←	←	←	PTO MAG

NOTE: Arrows in the charts indicate that the preceding information is repeated.

NOTE: Shaded column gives factory settings.

MX Z 800 (Renegade/Renegade R/Adrenaline/Adrenaline R)

DRIVE PULLEY

Altitude		Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Clutching							
Spring		Violet/Yellow 415 015 300	←	←	Pink/Violet 414 754 200	←	←
Ramp		417 222 474	←	←	←	←	←
Calibration screw position		3	4	5	3	4	5
Pin		417 004 308 (Solid)	←	←	←	←	←
Engagement RPM ± 100		3800	←	←	4200	←	←
Maximum RPM ± 100		7850	←	←	←	←	←

DRIVEN PULLEY (HPV)

Altitude		Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Clutching							
Spring		Black 417 126 687	←	←	←	←	←
Spring tension	Kg ± 0.7 lb ± 1.5	N.A.	←	←	←	←	←
Cam angle	° (degrees)	47° - 44° (anodized) 417 126 385	←	←	44° (anodized) 417 126 445	←	←

Additional information: At and above 2400 m (8000 ft) or in deep snow, use 24 tooth sprocket, 74 link chain, 13 wide.

PART TO BE INSTALLED

P/N	DESCRIPTION	QTY
414 754 200	Spring (Pink/Violet)	1
417 126 445	44° (anodized) cam	1

CARBURATION

Altitude		Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
Calibration								
Main jet		520N	←	←	←	←	←	PTO MAG
Jet needle		9XDY1-59	←	←	←	←	←	2
Needle position		N.A.	←	←	←	←	←	—
Slide cut-away		2.0	←	←	←	←	←	2
Pilot jet		17.5	←	←	←	←	←	2
Mixture screw		1.0	←	←	←	←	←	—
Valve seat		1.5	←	←	←	←	←	—
Needle jet		N.A.	←	←	←	←	←	2
Float level	mm	N.A.	←	←	←	←	←	—
Idle	RPM ± 200	1500	←	←	←	←	←	—
Idle throttle valve position	mm	1.5	1.6	1.7	1.8	2.0	←	—

MAIN JET CHART

Altitude		Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
Temperature								
- 40°C - 40°F		←	←	←	←	←	←	PTO MAG
- 30°C - 20°F		←	←	←	←	←	←	PTO MAG
- 20°C - 4°F		520N	←	←	←	←	←	PTO MAG
- 10°C 14°F		←	←	←	←	←	←	PTO MAG
0°C 32°F		←	←	←	←	←	←	PTO MAG
10°C 50°F		←	←	←	←	←	←	PTO MAG
20°C 70°F		←	←	←	←	←	←	PTO MAG

NOTE: Arrows in the charts indicate that the preceding information is repeated.

NOTE: Shaded column gives factory settings.

Summit 800 HO (X/X R/Adrenaline/Adrenaline R/HM X/HM X R/HM/HM R/Xtreme R)

DRIVE PULLEY

Altitude Clutching	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Spring	←	Violet/Yellow 415 015 300	←	←	←	←
Ramp	←	417 222 548	←	←	←	←
Calibration screw position	1	1	2	3	4	5
Pin	417 004 308 (Solid)	417 222 477 (Hollow) with 1 set screw	←	←	417 222 477 (Hollow) no set screw	←
Engagement RPM ± 100	←	3800	←	←	←	←
Maximum RPM ± 100	←	7850	←	←	←	←

DRIVEN PULLEY (HPV)

Altitude Clutching	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Spring	←	Black 417 126 687	←	←	←	←
Spring tension	Kg ± 0.7 lb ± 1.5	←	N.A.	←	←	←
Cam angle	° (degrees)	←	159 track 44° (anodized) 417 126 445 144 track 47°-44° (anodized) 417 126 385	←	←	←

PART TO BE INSTALLED

P/N	DESCRIPTION	QTY
417 004 308	Pin (Solid)	3

CARBURATION

Altitude Calibration	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
Main jet	←	430	←	←	←	←	PTO MAG
Jet needle	←	9DH112-58	←	←	←	←	2
Needle position	←	3	←	←	←	←	—
Slide cut-away	←	2.0	←	←	←	←	2
Pilot jet	←	17.5	←	←	←	←	2
Air screw	←	1.5	←	←	←	←	—
Valve seat	←	1.5	←	←	←	←	—
Needle jet	←	P-0	←	←	←	←	2
Float level	mm	←	N.A.	←	←	←	—
Idle	RPM ± 200	←	1500	←	←	←	—
Idle throttle valve position	mm	1.7	1.8	1.9	2.0	2.2	←

MAIN JET CHART

Altitude Temperature	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
- 40°C - 40°F	←	470	←	←	←	←	PTO MAG
- 30°C - 20°F	←	450	←	←	←	←	PTO MAG
- 20°C - 4°F	←	430	←	←	←	←	PTO MAG
- 10°C 14°F							PTO MAG
0°C 32°F							PTO MAG
10°C 50°F							PTO MAG
20°C 70°F							PTO MAG

NOTE: Arrows in the charts indicate that the preceding information is repeated.

NOTE: Shaded column gives factory settings.

Legend 800 (SE SDI R)/Grand Touring 800 (SE SDI R)/ Grand Touring 800 (SE SDI R Europe)

DRIVE PULLEY

Altitude		Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Clutching							
Spring		Blue/Yellow 414 689 500	←	←	Blue/Orange 414 639 000	←	←
Ramp		417 222 546	←	←	←	←	←
Calibration screw position		3	4	5	3	4	5
Pin		417 004 308 (Solid)	←	←	417 004 309 (Hollow)	←	←
Engagement RPM ± 100		3800	←	←	4000	←	←
Maximum RPM ± 100		7850	←	←	←	←	←

DRIVEN PULLEY (HPV)

Altitude		Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Clutching							
Spring		Black 417 126 687	←	←	←	←	←
Spring tension	Kg ± 0.7 lb ± 1.5	N.A.	←	←	←	←	←
Cam angle	° (degrees)	47° - 44° (anodized) 417 126 385	←	←	←	←	←

Additional information: At and above 2400 m (8000 ft) or in deep snow, use 24 tooth sprocket, 74 link chain, 13 wide.

PARTS TO BE INSTALLED

P/N	DESCRIPTION	QTY
414 639 000	Spring (Blue/Orange)	1
417 004 309	Pin (Hollow)	3

NOTE: Shaded column gives factory settings.

NOTE: Arrows in the charts indicate that the preceding information is repeated.

MX Z 700 (Adrenaline)

DRIVE PULLEY

Altitude		Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Clutching							
Spring		Green/Violet 414 762 800	←	←	←	←	←
Ramp		417 222 381	←	←	←	←	←
Calibration screw position		1	1	3	5	4	6
Pin		417 004 308	417 222 477 (Hollow) with 1 set screw	←	←	417 222 477 (Hollow) no set screw	←
Engagement RPM $\pm$ 100		3800	←	←	←	←	←
Maximum RPM $\pm$ 100		8000	←	←	←	←	←

DRIVEN PULLEY

Altitude		Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Clutching							
Spring		Beige 414 558 900	←	←	←	←	←
Spring tension	Kg $\pm$ 0.7 lb $\pm$ 1.5	8.0 17.6	←	←	←	←	←
Cam angle	° (degrees)	48° - 44° 417 126 719	←	←	←	←	←

Additional information: At 1800 m (6000 ft), unscrew red RAVE screw to be flush with RAVE cap.

PART TO BE INSTALLED

P/N	DESCRIPTION	QTY
417 222 477	Pin (Hollow, threaded)	3

CARBURATION

Altitude		Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
Calibration								
Main jet		←	510N	←	←	←	←	PTO MAG
Jet needle		←	9ZLY3-58	←	←	←	←	2
Needle position		←	N.A.	←	←	←	←	—
Slide cut-away		←	2.0	←	←	←	←	2
Pilot jet		←	17.5	←	←	←	←	2
Mixture screw		←	1.5	←	←	←	←	—
Valve seat		←	1.5	←	←	←	←	—
Needle jet		←	P-0	←	←	←	←	2
Float level	mm	←	N.A.	←	←	←	←	—
Idle	RPM $\pm$ 200	←	1500	←	←	←	←	—
Idle throttle valve position	mm	1.5	1.6	1.7	←	1.8	1.9	—

MAIN JET CHART

Altitude		Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
Temperature								
- 40°C - 40°F								PTO MAG
- 30°C - 20°F								PTO MAG
- 20°C - 4°F		510N	←	←	←	←	←	PTO MAG
- 10°C 14°F								PTO MAG
0°C 32°F								PTO MAG
10°C 50°F								PTO MAG
20°C 70°F								PTO MAG

NOTE: Arrows in the charts indicate that the preceding information is repeated.

NOTE: Shaded column gives factory settings.

MX Z 700 (Adrenaline R)

DRIVE PULLEY

Altitude		Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Clutching							
Spring		Green/Violet 414 762 800	←	←	←	←	←
Ramp		417 222 381	←	←	←	←	←
Calibration screw position		1	1	3	5	4	6
Pin		417 004 308	417 222 477 (Hollow) with 1 set screw	←	←	417 222 477 (Hollow) no set screw	←
Engagement RPM ± 100		3800	←	←	←	←	←
Maximum RPM ± 100		8000	←	←	←	←	←

DRIVEN PULLEY

Altitude		Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Clutching							
Spring		Black 417 126 687	←	←	←	←	←
Spring tension	Kg ± 0.7 lb ± 1.5	N.A.	←	←	←	←	←
Cam angle	° (degrees)	50°-47° 417 126 580	←	←	←	←	←

Additional information: At 1800 m (6000 ft), unscrew red RAVE screw to be flush with RAVE cap.

PART TO BE INSTALLED

P/N	DESCRIPTION	QTY
417 222 477	Pin (Hollow, threaded)	3

CARBURATION

Altitude		Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
Calibration								
Main jet		←	510N	←	←	←	←	PTO MAG
Jet needle		←	9ZLY3-58	←	←	←	←	2
Needle position		←	N.A.	←	←	←	←	—
Slide cut-away		←	2.0	←	←	←	←	2
Pilot jet		←	17.5	←	←	←	←	2
Mixture screw		←	1.5	←	←	←	←	—
Valve seat		←	1.5	←	←	←	←	—
Needle jet		←	P-0	←	←	←	←	2
Float level	mm	←	N.A.	←	←	←	←	—
Idle	RPM ± 200	←	1500	←	←	←	←	—
Idle throttle valve position	mm	1.5	1.6	1.7	←	1.8	1.9	—

MAIN JET CHART

Altitude		Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
Temperature								
- 40°C - 40°F								PTO MAG
- 30°C - 20°F								PTO MAG
- 20°C - 4°F		510N	←	←	←	←	←	PTO MAG
- 10°C 14°F								PTO MAG
0°C 32°F								PTO MAG
10°C 50°F								PTO MAG
20°C 70°F								PTO MAG

NOTE: Arrows in the charts indicate that the preceding information is repeated.

NOTE: Shaded column gives factory settings.

Legend 700 (Sport)/Grand Touring 700 (Sport)

DRIVE PULLEY

Altitude Clutching	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Spring	Blue/Yellow 414 689 500	←	←	←	←	←
Ramp	417 222 372	←	←	←	←	←
Calibration screw position	3	4	5	3	4	6
Pin	417 004 308 (Solid)	←	←	417 004 309 (Hollow)	←	←
Engagement RPM ± 100	3600	←	←	←	←	←
Maximum RPM ± 100	8000	←	←	←	←	←

DRIVEN PULLEY (HPV)

Altitude Clutching	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Spring	Violet 414 978 300	←	←	←	←	←
Spring tension Kg ± 0.7 lb ± 1.5	N.A.	←	←	←	←	←
Cam angle (degrees)	47° 417 126 577	←	←	←	←	←

Additional information: At 1800 m (6000 ft), unscrew red RAVE screw to be flush with RAVE cap.

PARTS TO BE INSTALLED

P/N	DESCRIPTION	QTY
417 004 309	Pin (Hollow)	3
404 104 900	Main jet 340	2
404 106 300	Main jet 380	2
404 101 000	Main jet 410	2
404 106 500	Main jet 450	2
404 106 800	Main jet 480	2
404 161 976	Jet needle (9ZLY4-58)	2

CARBURATION

Altitude Calibration		Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
Main jet		510N	480	450	410	380	340	PTO MAG
Jet needle		9ZLY3-58	←	←	9ZLY4-58	←	←	2
Needle position		N.A.	←	←	←	←	←	—
Slide cut-away		2.0	←	←	←	←	←	2
Pilot jet		17.5	←	←	←	←	←	2
Mixture screw		1.5	←	←	←	←	←	—
Valve seat		1.5	←	←	←	←	←	—
Needle jet		P-0	←	←	←	←	←	2
Float level	mm	—	—	—	—	—	—	—
Idle	RPM ± 200	1500	←	←	←	←	←	—
Idle throttle valve position	mm	1.5	1.6	1.7	←	1.8	1.9	—

MAIN JET CHART

Altitude Temperature	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
- 40°C - 40°F	520N	510N	480	440	400	370	PTO MAG
- 30°C - 20°F	510N	500	460	430	390	350	PTO MAG
- 20°C - 4°F	510N	480	450	410	380	340	PTO MAG
- 10°C 14°F	500	470	430	400	360	330	PTO MAG
0°C 32°F	480	450	420	380	350	310	PTO MAG
10°C 50°F	470	440	400	370	340	300	PTO MAG
20°C 70°F	460	430	390	360	330	290	PTO MAG

NOTE: Arrows in the charts indicate that the preceding information is repeated.

NOTE: Shaded column gives factory settings.

Legend 700 (SE R)/Grand Touring 700 (SE R)

DRIVE PULLEY

Altitude		Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Clutching							
Spring		Blue/Yellow 414 689 500	←	←	←	←	←
Ramp		417 222 372	←	←	←	←	←
Calibration screw position		3	4	5	3	4	6
Pin		417 004 308 (Solid)	←	←	417 004 309 (Hollow)	←	←
Engagement RPM ± 100		3600	←	←	←	←	←
Maximum RPM ± 100		8000	←	←	←	←	←

DRIVEN PULLEY

Altitude		Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Clutching							
Spring		Violet 414 978 300	←	←	←	←	←
Spring tension	Kg ± 0.7 lb ± 1.5	N.A.	←	←	←	←	←
Cam angle	° (degrees)	47° 417 126 577	←	←	←	←	←

Additional information: At 1800 m (6000 ft), unscrew red RAVE screw to be flush with RAVE cap.

PARTS TO BE INSTALLED

P/N	DESCRIPTION	QTY
417 004 309	Pin (Hollow)	3

CARBURATION

Altitude		Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
Calibration								
Main jet		510N	←	←	←	←	←	PTO MAG
Jet needle		9ZLY3-58	←	←	←	←	←	2
Needle position		N.A.	←	←	←	←	←	—
Slide cut-away		2.0	←	←	←	←	←	2
Pilot jet		17.5	←	←	←	←	←	2
Mixture screw		1.5	←	←	←	←	←	—
Valve seat		1.5	←	←	←	←	←	—
Needle jet		P-0	←	←	←	←	←	2
Float level	mm	—	—	—	—	—	—	—
Idle	RPM ± 200	1500	←	←	←	←	←	—
Idle throttle valve position	mm	1.5	1.6	1.7	←	1.8	1.9	—

MAIN JET CHART

Altitude		Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
Temperature								
- 40°C - 40°F								PTO MAG
- 30°C - 20°F								PTO MAG
- 20°C - 4°F		510N	←	←	←	←	←	PTO MAG
- 10°C 14°F								PTO MAG
0°C 32°F								PTO MAG
10°C 50°F								PTO MAG
20°C 70°F								PTO MAG

NOTE: Arrows in the charts indicate that the preceding information is repeated.

NOTE: Shaded column gives factory settings.

Summit 700 (X/Adrenaline/HM)

DRIVE PULLEY

Altitude Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Clutching					
Spring	←	Violet/Yellow 415 015 300	←	←	←
Ramp	←	417 222 372	←	←	←
Calibration screw position	3	1	3	5	4
Pin	417 004 308 (Solid)	417 222 477 (Hollow) with 1 set screw	←	←	417 222 477 (Hollow) no set screw
Engagement RPM ± 100	←	4100	←	←	←
Maximum RPM ± 100	←	8000	←	←	←

DRIVEN PULLEY

Altitude Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Clutching					
Spring	←	Beige 414 558 900	←	←	←
Spring tension	Kg ± 0.7 lb ± 1.5	8.0 17.6	←	←	←
Cam angle	° (degrees)	47° 417 126 580	←	←	←

Additional information: At 1800 m (6000 ft), unscrew red RAVE screw to be flush with RAVE cap.

PARTS TO BE INSTALLED

P/N	DESCRIPTION	QTY
417 004 308	Pin (Solid)	3

CARBURATION

Altitude Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
Calibration						
Main jet	←	500	←	←	←	PTO MAG
Jet needle	←	9ZLY3-58	←	←	←	2
Needle position	←	N.A.	←	←	←	—
Slide cut-away	←	2.0	←	←	←	2
Pilot jet	←	17.5	←	←	←	2
Mixture screw	←	1.5	←	←	←	—
Valve seat	←	1.5	←	←	←	—
Needle jet	←	P-0	←	←	←	2
Float level	mm	—	—	—	—	—
Idle	RPM ± 200	←	1500	←	←	←
Idle throttle valve position	mm	1.5	1.6	1.7	←	1.8

MAIN JET CHART

Altitude Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
Temperature						
- 40°C - 40°F						PTO MAG
- 30°C - 20°F						PTO MAG
- 20°C - 4°F	←	500	←	←	←	PTO MAG
- 10°C 14°F						PTO MAG
0°C 32°F						PTO MAG
10°C 50°F						PTO MAG
20°C 70°F						PTO MAG

NOTE: Arrows in the charts indicate that the preceding information is repeated.

NOTE: Shaded column gives factory settings.

Summit 700 (X R/Adrenaline R/HM R)

DRIVE PULLEY

Altitude Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Clutching					
Spring	←	Violet/Yellow 415 015 300	←	←	←
Ramp	←	417 222 381	←	←	←
Calibration screw position	3	1	3	5	4
Pin	417 004 308 (Solid)	417 222 477 (Hollow) with 1 set screw	←	←	417 222 477 (Hollow) no set screw
Engagement RPM ± 100	←	4100	←	←	←
Maximum RPM ± 100	←	8000	←	←	←

DRIVEN PULLEY

Altitude Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Clutching					
Spring	←	Violet 414 978 300	←	←	←
Spring tension	Kg ± 0.7 lb ± 1.5	←	←	←	←
Cam angle	° (degrees)	←	44° 417 126 445	←	←

Additional information: At 1800 m (6000 ft), unscrew red RAVE screw to be flush with RAVE cap.

PARTS TO BE INSTALLED

P/N	DESCRIPTION	QTY
417 004 308	Pin (Solid)	3

CARBURATION

Altitude Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
Calibration						
Main jet	←	500	←	←	←	PTO MAG
Jet needle	←	9ZLY3-58	←	←	←	2
Needle position	←	N.A.	←	←	←	—
Slide cut-away	←	2.0	←	←	←	2
Pilot jet	←	17.5	←	←	←	2
Mixture screw	←	1.5	←	←	←	—
Valve seat	←	1.5	←	←	←	—
Needle jet	←	P-0	←	←	←	2
Float level	mm	—	—	—	—	—
Idle	RPM ± 200	←	1500	←	←	←
Idle throttle valve position	mm	1.5	1.6	1.7	←	1.8

MAIN JET CHART

Altitude Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
Temperature						
- 40°C - 40°F						PTO MAG
- 30°C - 20°F						PTO MAG
- 20°C - 4°F	←	500	←	←	←	PTO MAG
- 10°C 14°F						PTO MAG
0°C 32°F						PTO MAG
10°C 50°F						PTO MAG
20°C 70°F						PTO MAG

NOTE: Arrows in the charts indicate that the preceding information is repeated.

NOTE: Shaded column gives factory settings.

Legend 600 (SE R)/Grand Touring 600 (SE R)

DRIVE PULLEY

Altitude	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Clutching						
Spring	Violet/Violet 414 817 900	←	←	Violet/Blue 415 034 900	←	←
Ramp	417 222 372	←	←	←	←	←
Calibration screw position	3	4	5	3	4	5
Pin	417 004 308 (Solid)	←	←	417 004 309 (Hollow)	←	←
Engagement RPM ± 100	3600	←	←	3800	←	←
Maximum RPM ± 100	8000	←	←	←	←	←

DRIVEN PULLEY (HPV)

Altitude	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Clutching						
Spring	Violet 414 978 300	←	←	←	←	←
Spring tension	Kg ± 0.7 lb ± 1.5	N.A.	←	←	←	←
Cam angle	° (degrees)	47° (anodized) 417 126 577	←	←	←	←

Additional information: At and above 2400 m (8000 ft) or in deep snow, use 22 tooth sprocket (P/N 504 083 500) chain to get chaincase ratio of 22/43.

PARTS TO BE INSTALLED

P/N	DESCRIPTION	QTY
415 034 900	Spring (Violet/Blue)	1
417 004 309	Pin (Hollow)	3

CARBURATION

Altitude	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
Calibration							
Main jet	500	←	←	←	←	←	PTO MAG
Jet needle	9HGY1-58	←	←	←	←	←	2
Needle position	N.A.	←	←	←	←	←	—
Slide cut-away	2.0	←	←	←	←	←	2
Pilot jet	20	←	←	←	←	←	2
Mixture screw	1.5	←	←	←	←	←	—
Valve seat	1.5	←	←	←	←	←	—
Needle jet	N.A.	←	←	←	←	←	2
Float level	mm	N.A.	—	—	—	—	—
Idle	RPM ± 200	1600	←	←	←	←	—
Idle throttle valve position	mm	1.8	1.9	←	2.0	2.2	←

MAIN JET CHART

Altitude	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
Temperature							
- 40°C - 40°F							PTO MAG
- 30°C - 20°F							PTO MAG
- 20°C - 4°F	500	←	←	←	←	←	PTO MAG
- 10°C 14°F							PTO MAG
0°C 32°F							PTO MAG
10°C 50°F							PTO MAG
20°C 70°F							PTO MAG

NOTE: Arrows in the charts indicate that the preceding information is repeated.

NOTE: Shaded column gives factory settings.

MX Z 600 (Trail)

DRIVE PULLEY

Altitude		Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Clutching							
Spring		Green/White 417 222 371	←	←	Green/Blue 414 768 200	←	←
Ramp		417 222 372	←	←	←	←	←
Calibration screw position		3	4	5	3	4	5
Pin		417 004 308 (Solid)	←	←	417 004 309 (Hollow)	←	←
Engagement RPM ± 100		4100	←	←	4300	←	←
Maximum RPM ± 100		8000	←	←	←	←	←

DRIVEN PULLEY (HPV)

Altitude		Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2000 m 8000 ft	3000 m 10000 ft
Clutching							
Spring		Beige 414 558 900	←	←	←	←	←
Spring tension	Kg ± 0.7 lb ± 1.5	8.0 17.6	←	←	←	←	←
Cam angle	° (degrees)	47° 417 126 577	←	←	←	←	←

Additional information: At and above 2400 m (8000 ft) or in deep snow, use 22 tooth sprocket (P/N 504 083 500) to get chaincase ratio of 22/43.

PARTS TO BE INSTALLED

P/N	DESCRIPTION	QTY
417 004 309	Pin (Hollow)	3
414 768 200	Spring (Green/Blue)	1
404 106 100	Main jet 360	2
404 106 400	Main jet 390	2
404 101 000	Main jet 410	2
404 108 100	Main jet 440	2
404 106 700	Main jet 470	2
404 161 992	Jet needle (9HGY4-58)	2

CARBURATION

Altitude		Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
Calibration								
Main jet		500	470	440	410	390	360	PTO MAG
Jet needle		9HGY1-58	←	←	9HGY4-58	←	←	2
Needle position		N.A.	←	←	2	←	←	—
Slide cut-away		2.0	←	←	←	←	←	2
Pilot jet		20	←	←	←	←	←	2
Mixture screw		1.5	←	←	2.0	←	←	—
Valve seat		1.5	←	←	←	←	←	—
Needle jet		P-0	←	←	←	←	←	2
Float level	mm	N.A.	←	←	←	←	←	—
Idle	RPM ± 200	1600	←	←	←	←	←	—
Idle throttle valve position	mm	1.8	1.9	←	2.0	2.2	←	—

MAIN JET CHART

Altitude		Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
Temperature								
- 40°C - 40°F		520N	500	470	450	420	390	PTO MAG
- 30°C - 20°F		510N	480	450	430	400	370	PTO MAG
- 20°C - 4°F		500	470	440	420	390	360	PTO MAG
- 10°C 14°F		490	460	430	410	380	350	PTO MAG
0°C 32°F		480	450	420	400	370	340	PTO MAG
10°C 50°F		470	440	410	390	360	330	PTO MAG
20°C 70°F		460	430	400	380	350	320	PTO MAG

NOTE: Arrows in the charts indicate that the preceding information is repeated.

NOTE: Shaded column gives factory settings.

MX Z 600 (Trail R)

DRIVE PULLEY

Altitude	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Clutching						
Spring	Green/Violet 414 762 800	←	←	Green/Blue 414 768 200	←	←
Ramp	417 222 372	←	←	←	←	←
Calibration screw position	3	4	5	3	4	5
Pin	417 004 308 (Solid)	←	←	417 004 309 (Hollow)	←	←
Engagement RPM ± 100	4100	←	←	4300	←	←
Maximum RPM ± 100	8000	←	←	←	←	←

DRIVEN PULLEY (HPV)

Altitude	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Clutching						
Spring	Violet 414 978 300	←	←	←	←	←
Spring tension Kg ± 0.7 lb ± 1.5	N.A.	←	←	←	←	←
Cam angle (degrees)	47° (anodized) 417 126 577	←	←	←	←	←

Additional information: At and above 2400 m (8000 ft) or in deep snow, use 22 tooth sprocket (P/N 504 083 500) to get chaincase ratio of 22/43.

PARTS TO BE INSTALLED

P/N	DESCRIPTION	QTY
414 768 200	Spring (Green/Blue)	1
417 004 309	Pin (Hollow)	3
404 106 100	Main jet 360	2
404 106 400	Main jet 390	2
404 101 000	Main jet 410	2
404 108 100	Main jet 440	2
404 106 700	Main jet 470	2
404 161 992	Jet needle (9HGY4-58)	2

CARBURATION

Altitude	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
Calibration							
Main jet	500	470	440	410	390	360	PTO MAG
Jet needle	9HGY1-58	←	←	9HGY4-58	←	←	2
Needle position	N.A.	←	←	2	←	←	—
Slide cut-away	2.0	←	←	←	←	←	2
Pilot jet	20	←	←	←	←	←	2
Mixture screw	1.5	←	←	2.0	←	←	—
Valve seat	1.5	←	←	←	←	←	—
Needle jet	P-0	←	←	←	←	←	2
Float level	mm	N.A.	←	←	←	←	—
Idle	RPM ± 200	1600	←	←	←	←	—
Idle throttle valve position	mm	1.8	1.9	←	2.0	2.2	←

MAIN JET CHART

Altitude	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
Temperature							
- 40°C - 40°F	520N	500	470	450	420	390	PTO MAG
- 30°C - 20°F	510N	480	450	430	400	370	PTO MAG
- 20°C - 4°F	500	470	440	420	390	360	PTO MAG
- 10°C 14°F	490	460	430	410	380	350	PTO MAG
0°C 32°F	480	450	420	400	370	340	PTO MAG
10°C 50°F	470	440	410	390	360	330	PTO MAG
20°C 70°F	460	430	400	380	350	320	PTO MAG

NOTE: Arrows in the charts indicate that the preceding information is repeated.

NOTE: Shaded column gives factory settings.

Legend 600 (Sport R)/Grand Touring 600 (Sport R)

DRIVE PULLEY

Altitude		Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Clutching							
Spring		Violet/Violet 414 817 900	←	←	Green/Blue 414 768 200	←	←
Ramp		417 222 372	←	←	←	←	←
Calibration screw position		3	4	5	3	4	5
Pin		417 004 308 (Solid)	←	←	417 004 309 (Hollow)	←	←
Engagement RPM ± 100		4100	←	←	4300	←	←
Maximum RPM ± 100		8000	←	←	←	←	←

DRIVEN PULLEY (HPV)

Altitude		Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Clutching							
Spring		Violet 414 978 300	←	←	←	←	←
Spring tension	Kg ± 0.7 lb ± 1.5	N.A.	←	←	←	←	←
Cam angle	° (degrees)	47° (anodized) 417 126 577	←	←	←	←	←

PARTS TO BE INSTALLED

P/N	DESCRIPTION	QTY
417 004 309	Pin (Hollow)	3
414 768 200	Spring (Green/Blue)	1
404 106 100	Main jet 360	2
404 106 400	Main jet 390	2
404 101 000	Main jet 410	2
404 108 100	Main jet 440	2
404 106 700	Main jet 470	2
404 161 992	Jet needle (9HGY4-58)	2

CARBURATION

Altitude		Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
Calibration								
Main jet		500	470	440	410	390	360	PTO MAG
Jet needle		9HGY1-58	←	←	9HGY4-58	←	←	2
Needle position		N.A.	←	←	2	←	←	—
Slide cut-away		2.0	←	←	←	←	←	2
Pilot jet		20	←	←	←	←	←	2
Mixture screw		1.5	←	←	2.0	←	←	—
Valve seat		1.5	←	←	←	←	←	—
Needle jet		N.A.	←	←	←	←	←	2
Float level	mm	N.A.	←	←	←	←	←	—
Idle	RPM ± 200	1600	←	←	←	←	←	—
Idle throttle valve position	mm	1.8	1.9	←	2.0	2.2	←	—

MAIN JET CHART

Altitude		Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
Temperature								
- 40°C - 40°F		530N	500	460	420	390	350	PTO MAG
- 30°C - 20°F		520N	490	450	410	370	340	PTO MAG
- 20°C - 4°F		500	470	430	400	360	330	PTO MAG
- 10°C 14°F		480	450	410	380	350	310	PTO MAG
0°C 32°F		460	430	400	360	330	300	PTO MAG
10°C 50°F		450	420	390	350	320	290	PTO MAG
20°C 70°F		430	400	360	330	310	280	PTO MAG

NOTE: Arrows in the charts indicate that the preceding information is repeated

NOTE: Shaded column gives factory settings.

MX Z 600 HO (Sport)

DRIVE PULLEY

Altitude		Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Clutching							
Spring		Violet/Violet 414 817 900	←	←	←	←	←
Ramp		417 222 596	←	←	←	←	←
Calibration screw position		3	4	5	3	4	5
Pin		417 004 308 (Solid)	←	←	417 004 309 (Hollow)	←	←
Engagement RPM $\pm$ 100		3800	←	←	4000	←	←
Maximum RPM $\pm$ 100		8000	←	←	←	←	←

DRIVEN PULLEY (Sport)

Altitude		Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Clutching							
Spring		White 504 152 070	←	←	←	←	←
Spring tension	Kg $\pm$ 0.7 lb $\pm$ 1.5	8.9 19.5	←	←	←	←	←
Cam angle	° (degrees)	48°-44° 417 126 719	←	←	←	←	←

Additional information: At and above 2400 m (8000 ft) or in deep snow, use 22 tooth sprocket (P/N 504 083 500) to get chaincase ratio of 22/43.

PARTS TO BE INSTALLED

P/N	DESCRIPTION	QTY
417 004 309	Pin (Hollow)	3
404 162 016	Jet needle (9DHI12-58)	2
404 106 100	Main jet 360	2
404 104 900	Main jet 340	2
404 101 300	Main jet 320	2
404 101 200	Main jet 300	2
404 100 500	Main jet 280	2

CARBURATION

Altitude		Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
Calibration								
Main jet		380	360	340	320	300	280	PTO MAG
Jet needle		9DHI13-58	←	←	9DHI12-58	←	←	2
Needle position		N.A.	←	←	2	←	←	—
Slide cut-away		2.0	←	←	←	←	←	2
Pilot jet		17.5	←	←	←	←	←	2
Mixture screw		1.5	←	←	2.0	←	←	—
Valve seat		1.5	←	←	←	←	←	—
Needle jet		N.A.	←	←	←	←	←	2
Float level	mm	N.A.	←	←	←	←	←	—
Idle	RPM $\pm$ 200	1600	←	←	←	←	←	—
Idle throttle valve position	mm	1.6	1.7	1.8	1.9	2.2	←	—

MAIN JET CHART

Altitude		Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
Temperature								
- 40°C - 40°F		410	390	370	350	330	310	PTO MAG
- 30°C - 20°F		390	370	350	330	310	290	PTO MAG
- 20°C - 4°F		380	360	340	320	300	280	PTO MAG
- 10°C 14°F		370	350	330	310	290	270	PTO MAG
0°C 32°F		360	340	320	300	280	260	PTO MAG
10°C 50°F		350	330	310	290	270	250	PTO MAG
20°C 70°F		330	310	290	270	250	230	PTO MAG

NOTE: Arrows in the charts indicate that the preceding information is repeated.

NOTE: Shaded column gives factory settings.

MX Z 600 HO (Sport R)

DRIVE PULLEY

Altitude	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Clutching						
Spring	Violet/Violet 414 817 900	←	←	←	←	←
Ramp	417 222 596	←	←	←	←	←
Calibration screw position	3	4	5	3	4	5
Pin	417 004 308 (Solid)	←	←	417 004 309 (Hollow)	←	←
Engagement RPM ± 100	3800	←	←	4000	←	←
Maximum RPM ± 100	8000	←	←	←	←	←

DRIVEN PULLEY (Sport R)

Altitude	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Clutching						
Spring	Black 417 126 687	←	←	←	←	←
Spring tension	Kg ± 0.7 lb ± 1.5	N.A.	←	←	←	←
Cam angle	47°-44° (degrees) 417 126 385	←	←	←	←	←

Additional information: At and above 2400 m (8000 ft) or in deep snow, use 22 tooth sprocket (P/N 504 083 500) to get chaincase ratio of 22/43.

PARTS TO BE INSTALLED

P/N	DESCRIPTION	QTY
417 004 309	Pin (Hollow)	3
404 162 016	Jet needle (9DHI12-58)	2
404 106 100	Main jet 360	2
404 104 900	Main jet 340	2
404 101 300	Main jet 320	2
404 101 200	Main jet 300	2
404 100 500	Main jet 280	2

CARBURATION

Altitude	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
Calibration							
Main jet	380	360	340	320	300	280	PTO MAG
Jet needle	9DHI13-58	←	←	9DHI12-58	←	←	2
Needle position	N.A.	←	←	2	←	←	—
Slide cut-away	2.0	←	←	←	←	←	2
Pilot jet	17.5	←	←	←	←	←	2
Mixture screw	1.5	←	←	2.0	←	←	—
Valve seat	1.5	←	←	←	←	←	—
Needle jet	N.A.	←	←	←	←	←	2
Float level	mm	N.A.	←	←	←	←	—
Idle	RPM ± 200	1600	←	←	←	←	—
Idle throttle valve position	mm	1.6	1.7	1.8	1.9	2.2	←

MAIN JET CHART

Altitude	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
Temperature							
- 40°C - 40°F	410	390	370	350	330	310	PTO MAG
- 30°C - 20°F	390	370	350	330	310	290	PTO MAG
- 20°C - 4°F	380	360	340	320	300	280	PTO MAG
- 10°C 14°F	370	350	330	310	290	270	PTO MAG
0°C 32°F	360	340	320	300	280	260	PTO MAG
10°C 50°F	350	330	310	290	270	250	PTO MAG
20°C 70°F	330	310	290	270	250	230	PTO MAG

NOTE: Arrows in the charts indicate that the preceding information is repeated.

NOTE: Shaded column gives factory settings.

MX Z 600 HO (Sport R (DPM)/X R)

DRIVE PULLEY

Altitude		Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Clutching							
Spring		Violet/Violet 414 817 900	←	←	←	←	←
Ramp		417 222 596	←	←	←	←	←
Calibration screw position		3	4	5	3	4	5
Pin		417 004 308 (Solid)	←	←	417 004 309 (Hollow)	←	←
Engagement RPM $\pm$ 100		3800	←	←	4000	←	←
Maximum RPM $\pm$ 100		8000	←	←	←	←	←

DRIVEN PULLEY (HPV)

Altitude		Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2000 m 8000 ft	3000 m 10000 ft
Clutching							
Spring		Black 417 126 687	←	←	←	←	←
Spring tension	Kg $\pm$ 0.7 lb $\pm$ 1.5	N.A.	←	←	←	←	←
Cam angle	° (degrees)	47° - 44° 417 126 385	←	←	←	←	←

Additional information: At and above 2400 m (8000 ft) or in deep snow, use 22 tooth sprocket (P/N 504 083 500) to get chaincase ratio of 22/43.

PARTS TO BE INSTALLED

P/N	DESCRIPTION	QTY
417 004 309	Pin (Hollow)	3

CARBURATION

Altitude		Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
Calibration								
Main jet		380	←	←	←	←	←	PTO MAG
Jet needle		9DHI13-58	←	←	←	←	←	2
Needle position		N.A.	←	←	←	←	←	—
Slide cut-away		2.0	←	←	←	←	←	2
Pilot jet		17.5	←	←	←	←	←	2
Mixture screw		1.5	←	←	←	←	←	—
Valve seat		1.5	←	←	←	←	←	—
Needle jet		N.A.	←	←	←	←	←	2
Float level	mm	N.A.	←	←	←	←	←	—
Idle	RPM $\pm$ 200	1600	←	←	←	←	←	—
Idle throttle valve position	mm	1.6	1.7	1.8	1.9	2.2	←	—

MAIN JET CHART

Altitude		Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
Temperature								
- 40°C - 40°F								PTO MAG
- 30°C - 20°F								PTO MAG
- 20°C - 4°F		380	←	←	←	←	←	PTO MAG
- 10°C 14°F								PTO MAG
0°C 32°F								PTO MAG
10°C 50°F								PTO MAG
20°C 70°F								PTO MAG

NOTE: Arrows in the charts indicate that the preceding information is repeated.

NOTE: Shaded column gives factory settings.

MX Z 600 (Adrenaline/Adrenaline R/Renegade/Renegade R)

DRIVE PULLEY

Altitude		Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Clutching							
Spring		Violet/Blue 415 034 900	←	←	←	←	←
Ramp		417 222 596	←	←	←	←	←
Calibration screw position		3	4	5	3	4	5
Pin		417 004 308 (Solid)	←	←	417 004 309 (Hollow)	←	←
Engagement RPM ± 100		3800	←	←	4000	←	←
Maximum RPM ± 100		8000	←	←	←	←	←

DRIVEN PULLEY

Altitude		Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Clutching							
Spring		Black 417 126 687	←	←	←	←	←
Spring tension	Kg ± 0.7 lb ± 1.5	N.A.	←	←	←	←	←
Cam angle	° (degrees)	47° - 44° 417 126 385	←	←	←	←	←

Additional information: At and above 2400 m (8000 ft) or in deep snow, use 22 tooth sprocket (P/N 504 083 500) to get chaincase ratio of 22/43.

PARTS TO BE INSTALLED

P/N	DESCRIPTION	QTY
417 004 309	Pin (Hollow)	3

CARBURATION

Altitude		Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
Calibration								
Main jet		380	←	←	←	←	←	PTO MAG
Jet needle		9DH113-58	←	←	←	←	←	2
Needle position		N.A.	←	←	←	←	←	—
Slide cut-away		2.0	←	←	←	←	←	2
Pilot jet		17.5	←	←	←	←	←	2
Mixture screw		1.5	←	←	←	←	←	—
Valve seat		2.0	←	←	←	←	←	—
Needle jet		P-0	←	←	←	←	←	2
Float level	mm	N.A.	←	←	←	←	←	—
Idle	RPM ± 200	1600	←	←	←	←	←	—
Idle throttle valve position	mm	1.8	1.9	←	2.0	2.2	←	—

MAIN JET CHART

Altitude		Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
Temperature								
- 40°C - 40°F		410	←	←	←	←	←	PTO MAG
- 30°C - 20°F		390	←	←	←	←	←	PTO MAG
- 20°C - 4°F		380	←	←	←	←	←	PTO MAG
- 10°C 14°F								PTO MAG
0°C 32°F								PTO MAG
10°C 50°F								PTO MAG
20°C 70°F								PTO MAG

NOTE: Arrows in the charts indicate that the preceding information is repeated.

NOTE: Shaded column gives factory settings.

Summit 600 HO (Adrenaline/Adrenaline R)

DRIVE PULLEY

Altitude Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Clutching					
Spring	←	Green/White 417 222 371	←	←	←
Ramp	←	417 222 552	←	←	←
Calibration screw position	1	1	2	3	4
Pin	417 004 308 (Solid)	417 222 477 (Hollow) no set screw	←	←	←
Engagement RPM ± 100	←	4100	←	←	←
Maximum RPM ± 100	←	8000	←	←	←

DRIVEN PULLEY (HPV)

Altitude Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Clutching					
Spring	←	Red 417 126 686	←	←	←
Spring tension	Kg ± 0.7 lb ± 1.5	←	←	←	←
Cam angle	° (degrees)	←	←	←	←
	50° - 44° 417 126 559	←	←	←	←

PART TO BE INSTALLED

P/N	DESCRIPTION	QTY
417 004 308	Pin (Solid)	3

CARBURATION

Altitude Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
Calibration						
Main jet	←	380	←	←	←	PTO MAG
Jet needle	←	9DH112-58	←	←	←	2
Needle position	←	3	←	←	←	—
Slide cut-away	←	2.0	←	←	←	2
Pilot jet	←	17.5	←	←	←	2
Mixture screw	←	1.5	←	←	←	—
Valve seat	←	1.5	←	←	←	—
Needle jet	←	P-0	←	←	←	2
Float level	mm	←	N.A.	←	←	—
Idle	RPM ± 200	←	1600	←	←	—
Idle throttle valve position	mm	1.8	1.9	←	2.0	2.2

MAIN JET CHART

Altitude Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
Temperature						
- 40°C - 40°F	←	410	←	←	←	PTO MAG
- 30°C - 20°F	←	390	←	←	←	PTO MAG
- 20°C - 4°F	←	380	←	←	←	PTO MAG
- 10°C 14°F						PTO MAG
0°C 32°F						PTO MAG
10°C 50°F						PTO MAG
20°C 70°F						PTO MAG

NOTE: Arrows in the charts indicate that the preceding information is repeated.

NOTE: Shaded column gives factory settings.

MX Z 500 (Adrenaline/Trail)

DRIVE PULLEY

Altitude Clutching	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Spring	Green/White 417 222 371	←	←	←	←	←
Ramp	417 222 376	←	←	←	←	←
Calibration screw position	4	5	6	3	4	5
Pin	417 004 308 (Solid)	←	←	417 004 309 (Hollow)	←	←
Engagement RPM ± 100	4400	←	←	4600	←	←
Maximum RPM ± 100	8000	←	←	←	←	←

DRIVEN PULLEY

Altitude Clutching	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Spring	Beige 414 558 900	←	←	←	←	←
Spring tension	Kg ± 0.7 lb ± 1.5	7.9 17.5	←	←	←	←
Cam angle	° (degrees)	42° 417 126 590	←	←	←	←

CAUTION: The following adjustments are guidelines only. Specific adjustments vary with temperature, altitude and snow conditions. Always observe spark plug condition for proper jetting.

PARTS TO BE INSTALLED

P/N	DESCRIPTION	QTY
417 004 309	Pin (Hollow)	3
404 108 600	Pilot jet 20	2
404 106 100	Main jet 360	2
404 106 400	Main jet 390	2
404 107 900	Main jet 420	2
404 108 100	Main jet 440	2
404 106 700	Main jet 470	2
420 239 941	RAVE valve spring (0.8 mm x 52.5 mm). Install above 1800 m (6000 ft)	2
404 161 992	Jet needle (9HGY4-58)	2

CARBURATION

Altitude Calibration	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
Main jet	500	470	440	420	390	360	PTO MAG
Jet needle	9HGY1-58	←	←	9HGY4-58	←	←	2
Needle position	N.A.	←	←	2	←	←	—
Slide cut-away	2.0	←	←	←	←	←	2
Pilot jet	17.5	←	←	20	←	←	2
Mixture screw	3.0	←	←	2.0	←	←	—
Valve seat	1.5	←	←	←	←	←	—
Needle jet	N.A.	←	←	←	←	←	2
Float level	mm	N.A.	←	←	←	←	—
Idle	RPM ± 200	1600	←	←	←	←	—
Idle throttle valve position	mm	1.8	1.9	←	2.0	2.2	←

MAIN JET CHART

Altitude Temperature	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
- 40°C - 40°F	520N	500	470	450	420	390	PTO MAG
- 30°C - 20°F	510N	480	450	430	400	370	PTO MAG
- 20°C - 4°F	500	470	440	420	390	360	PTO MAG
- 10°C 14°F	490	460	430	410	380	350	PTO MAG
0°C 32°F	480	450	420	400	370	340	PTO MAG
10°C 50°F	470	440	410	390	360	330	PTO MAG
20°C 70°F	460	430	400	380	350	320	PTO MAG

NOTE: Arrows in the charts indicate that the preceding information is repeated.

NOTE: Shaded column gives factory settings.

MX Z 500 (Trail R/Adrenaline R)

DRIVE PULLEY

Altitude	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Clutching						
Spring	Green/Pink 414 756 900	←	←	Green/Violet 414 762 800	←	←
Ramp	417 222 376	←	←	←	←	←
Calibration screw position	3	4	5	3	4	5
Pin	417 004 308 (Solid)	←	←	417 004 309 (Hollow)	←	←
Engagement RPM ± 100	4400	←	←	4700	←	←
Maximum RPM ± 100	8000	←	←	←	←	←

DRIVEN PULLEY

Altitude	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Clutching						
Spring	Violet 414 978 300	←	←	←	←	←
Spring tension	Kg ± 0.7 lb ± 1.5	N.A.	←	←	←	←
Cam angle	° (degrees)	44° (anodized) 417 126 445	←	←	←	←

CAUTION: The following adjustments are guide-lines only. Specific adjustments vary with temperature, altitude and snow conditions. Always observe spark plug condition for proper jetting.

PARTS TO BE INSTALLED

P/N	DESCRIPTION	QTY
417 004 309	Pin (Hollow)	3
414 762 800	Spring (Green/Violet)	1
404 108 600	Pilot jet 20	2
404 106 100	Main jet 360	2
404 106 400	Main jet 390	2
404 107 900	Main jet 420	2
404 108 100	Main jet 440	2
404 106 700	Main jet 470	2
420 239 941	RAVE valve spring (0.8 mm x 52.5 mm). Install above 1800 m (6000 ft)	2
404 161 992	Jet needle (9HGY4-58)	2

CARBURATION

Altitude	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
Calibration							
Main jet	500	470	440	420	390	360	PTO MAG
Jet needle	9HGY1-58	←	←	9HGY4-58	←	←	2
Needle position	N.A.	←	←	2	←	←	—
Slide cut-away	2.0	←	←	←	←	←	2
Pilot jet	17.5	←	←	20	←	←	2
Mixture screw	3.0	←	←	2.0	←	←	—
Valve seat	1.5	←	←	←	←	←	—
Needle jet	N.A.	←	←	←	←	←	2
Float level	mm	N.A.	←	←	←	←	—
Idle	RPM ± 200	1600	←	←	←	←	—
Idle throttle valve position	mm	1.8	1.9	←	2.0	2.2	←

MAIN JET CHART

Altitude	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
Temperature							
- 40°C - 40°F	520N	500	470	450	420	390	PTO MAG
- 30°C - 20°F	510N	480	450	430	400	370	PTO MAG
- 20°C - 4°F	500	470	440	420	390	360	PTO MAG
- 10°C 14°F	490	460	430	410	380	350	PTO MAG
0°C 32°F	480	450	420	400	370	340	PTO MAG
10°C 50°F	470	440	410	390	360	330	PTO MAG
20°C 70°F	460	430	400	380	350	320	PTO MAG

NOTE: Arrows in the charts indicate that the preceding information is repeated.

NOTE: Shaded column gives factory settings.

MX Z 550 F (Fan R)/Legend 550 F (Fan R)

DRIVE PULLEY

Altitude	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Clutching						
Spring	Violet/Yellow 415 015 300	←	←	←	←	←
Block (Bombardier Lite)	417 118 100	←	←	←	←	←
Weight (Bombardier Lite)	1 x 417 120 400 3 x 417 114 400	← 1 x ← 2 x	← 1 x ← 1 x	1 x 417 120 400	5 x 417 114 400	3 x 417 114 400
Capsule (Bombardier Lite)	1 x 417 114 500	←	←	←	←	←
Engagement RPM ± 100	3500	←	3600	3700	3800	←
Maximum RPM ± 100	6950	←	←	←	←	←

DRIVEN PULLEY

Altitude	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Clutching						
Spring	White 504 152 070	←	←	←	←	←
Spring tension	Kg ± 0.7 lb ± 1.5	←	←	←	←	←
Cam angle	0.0 Position 3 50° - 47° 417 126 587	←	←	←	←	←

Additional information: At and above 2400 m (8000 ft) connect reverse connector (P/N 515 174 700) to E-box.

CAUTION: The following adjustments are guidelines only. Specific adjustments vary with temperature, altitude and snow conditions. Always observe spark plug condition for proper jetting.

PARTS TO BE INSTALLED

P/N	DESCRIPTION	QTY
404 119 300	Main jet 165	2
404 112 200	Main jet 180	2
404 119 100	Main jet 210	2
404 118 900	Main jet 230	2
404 100 200	Main jet 240	2

CARBURATION

Altitude	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
Calibration							
Main jet	250	240	230	210	180	165	PTO MAG
Jet needle	6BCY40-4	←	←	←	←	←	2
Needle position	4	←	←	3	←	←	—
Slide cut-away	2.5	←	←	←	←	←	2
Pilot jet	40	←	←	←	←	←	2
Mixture screw	2.0	←	←	1.0	←	0.75	—
Valve seat	1.2	←	←	←	←	←	—
Needle jet	P-8 (159)	←	←	←	←	←	2
Float level	mm	23.9	←	←	←	←	—
Idle	RPM ± 200	1650	←	←	←	←	—
Idle throttle valve position	mm	1.6	1.7	1.8	1.9	2.1	2.4

MAIN JET CHART

Altitude	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
Temperature							
- 40°C - 40°F	260	250	240	220	190	175	2
- 30°C - 20°F	255	245	235	215	185	170	2
- 20°C - 4°F	250	240	230	210	180	165	2
- 10°C 14°F	245	235	225	205	175	160	2
0°C 32°F	240	230	220	200	170	155	2
10°C 50°F	235	225	215	195	165	150	2
20°C 70°F	230	220	210	190	160	145	2

NOTE: Arrows in the charts indicate that the preceding information is repeated.

NOTE: Shaded column gives factory settings.

➡ Summit 550 F (Fan R)/Grand Touring 550 F (Fan R)

DRIVE PULLEY

Altitude Clutching	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Spring	Violet/Green 415 015 400	←	←	←	←	←
Block (Bombardier Lite)	417 118 100	←	←	←	←	←
Weight (Bombardier Lite)	1 x 417 120 400 4x 417 114 400	1 x 3 x	1 x 2 x	1 x 1 x	0 x 5 x	0 x 3 x
Capsule (Bombardier Lite)	1 x 417 114 500	←	←	←	←	←
Engagement RPM ± 100	3300	←	3500	3600	3700	3800
Maximum RPM ± 100	6950	←	←	←	←	←

DRIVEN PULLEY

Altitude Clutching	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Spring	White 504 152 070	←	←	←	←	←
Spring tension	Kg ± 0.7 lb ± 1.5	0.0 Position 3	←	←	←	←
Cam angle	° (degrees)	50° - 47° 417 126 587	←	←	←	←

Additional information: At and above 2400 m (8000 ft) connect reverse connector (P/N 515 174 700) to E-box.

CAUTION: The following adjustments are guidelines only. Specific adjustments vary with temperature, altitude and snow conditions. Always observe spark plug condition for proper jetting.

PART TO BE INSTALLED

P/N	DESCRIPTION	QTY
404 119 300	Main jet 165	2
404 112 200	Main jet 180	2
➡ 404 119 100	Main jet 210	2
404 118 900	Main jet 230	2
404 100 200	Main jet 240	2
➡ 404 100 300	Main jet 250	2

CARBURATION

Altitude		Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
Calibration								
Main jet		250	240	230	210	180	165	PTO MAG
Jet needle		6BCY40-3	←	←	←	←	←	2
Needle position		4	←	←	3	←	←	—
Slide cut-away		2.5	←	←	←	←	←	2
Pilot jet		40	←	←	←	←	←	2
Mixture screw		2.0	←	←	1.0	←	0.75	—
Valve seat		1.2	←	←	←	←	←	—
Needle jet		P-8 (159)	←	←	←	←	←	2
Float level	mm	23.9	←	←	←	←	←	—
Idle	RPM ± 200	1650	←	←	←	←	←	—
Idle throttle valve position	mm	1.6	1.7	1.8	1.9	2.1	2.4	—

MAIN JET CHART

Altitude Temperature	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
- 40°C - 40°F	260	250	240	220	190	175	PTO MAG
- 30°C - 20°F	255	245	235	215	185	170	PTO MAG
- 20°C - 4°F	250	240	230	210	180	165	PTO MAG
- 10°C 14°F	245	235	225	205	175	160	PTO MAG
0°C 32°F	240	230	220	200	170	155	PTO MAG
10°C 50°F	235	225	215	195	165	150	PTO MAG
20°C 70°F	230	220	210	190	160	145	PTO MAG

NOTE: Arrows in the charts indicate that the preceding information is repeated.

NOTE: Shaded column gives factory settings.

MX Z 380 F (Fan R)

DRIVE PULLEY

Altitude	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Clutching						
Spring	Blue/Green on Violet 417 126 621	←	←	Violet/Green 415 015 400	←	←
Block (Bombardier Lite)	417 118 100	←	←	←	←	←
Weight (Bombardier Lite)	1 x 417 120 400 4 x 417 114 400	← 1 x ← 3 x	← 1 x ← 2 x	1 x 417 120 400	←	←
Capsule (Bombardier Lite)	1 x 417 114 500	←	←	←	←	←
Engagement RPM ± 100	3600	3700	3800	3900	←	←
Maximum RPM ± 100	6800	←	←	←	←	←

DRIVEN PULLEY

Altitude	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Clutching						
Spring	Yellow 415 092 800	←	←	←	←	←
Spring tension	Kg ± 0.7 lb ± 1.5	←	←	←	←	←
Cam angle	0.0 Position 3	←	←	←	←	←
	44° 417 126 333	←	←	←	←	←

Additional information: At and above 2400 m (8000 ft) connect reverse connector (P/N 515 174 700) to E-box.

CAUTION: The following adjustments are guidelines only. Specific adjustments vary with temperature, altitude and snow conditions. Always observe spark plug condition for proper jetting.

PARTS TO BE INSTALLED

P/N	DESCRIPTION	QTY
415 015 400	Spring (Violet/Green)	1
404 123 900	Main jet 120	1
404 130 400	Main jet 135	1
404 130 500	Main jet 145	1
404 118 200	Main jet 160	1
404 123 800	Main jet 170	1

CARBURATION

Altitude	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
Calibration							
Main jet	185	170	160	145	135	120	2
Jet needle	6CDY1	←	←	←	←	←	2
Needle position	3	3	2	2	←	←	—
Slide cut-away	2.0	←	←	←	←	←	2
Pilot jet	40	←	←	←	←	←	2
Mixture screw	1.5	←	←	←	←	←	—
Valve seat	1.2	←	←	←	←	←	—
Needle jet	Q-2 (159)	←	←	←	←	←	2
Float level	mm	23.9	←	←	←	←	—
Idle	RPM ± 200	1650	←	←	←	←	—
Idle throttle valve position	mm	1.7	1.8	1.9	←	2.0	←

MAIN JET CHART

Altitude	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
Temperature							
- 40°C - 40°F	195	180	170	155	145	130	2
- 30°C - 20°F	190	175	165	150	140	125	2
- 20°C - 4°F	185	170	160	145	135	120	2
- 10°C 14°F	180	165	155	140	130	115	2
0°C 32°F	175	160	150	135	125	110	2
10°C 50°F	170	155	145	130	120	110	2
20°C 70°F	170	155	145	130	120	110	2

NOTE: Arrows in the charts indicate that the preceding information is repeated.

NOTE: Shaded column gives factory settings.

Legend 380 F (Fan R)

DRIVE PULLEY

Altitude Clutching	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Spring	Blue/Green on Violet 417 126 621	←	←	Violet/Green 415 015 400	←	←
Block (Bombardier Lite)	417 118 100	←	←	←	←	←
Weight (Bombardier Lite)	1 x 417 120 400 4 x 417 114 400	← 1 x ← 3 x	← 1 x ← 2 x	1 x 417 120 400	←	←
Capsule (Bombardier Lite)	1 x 417 114 500	←	←	←	←	←
Engagement RPM ± 100	3600	3700	3800	3900	←	←
Maximum RPM ± 100	6800	←	←	←	←	←

DRIVEN PULLEY

Altitude Clutching	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Spring	Yellow 415 092 800	←	←	←	←	←
Spring tension	Kg ± 0.7 lb ± 1.5	0.0 Position 3	←	←	←	←
Cam angle	° (degrees)	44° 417 126 333	←	←	←	←

Additional information: At and above 2400 m (8000 ft) connect reverse connector (P/N 515 174 700) to E-box.

CAUTION: The following adjustments are guidelines only. Specific adjustments vary with temperature, altitude and snow conditions. Always observe spark plug condition for proper jetting.

PARTS TO BE INSTALLED

P/N	DESCRIPTION	QTY
415 015 400	Spring (Violet/Green)	1
404 123 900	Main jet 120	1
404 130 400	Main jet 135	1
404 130 500	Main jet 145	1
404 118 200	Main jet 160	1
404 123 800	Main jet 170	1

CARBURATION

Altitude Calibration	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
Main jet	185	170	160	145	135	120	2
Jet needle	6CDY1	←	←	←	←	←	2
Needle position	3	3	2	2	←	←	—
Slide cut-away	2.0	←	←	←	←	←	2
Pilot jet	40	←	←	←	←	←	2
Mixture screw	1.5	←	←	←	←	←	—
Valve seat	1.2	←	←	←	←	←	—
Needle jet	Q-2 (159)	←	←	←	←	←	2
Float level	mm	23.9	←	←	←	←	—
Idle	RPM ± 200	1650	←	←	←	←	—
Idle throttle valve position	mm	1.7	1.8	1.9	←	2.0	←

MAIN JET CHART

Altitude Temperature	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
- 40°C - 40°F	195	180	170	155	145	130	2
- 30°C - 20°F	190	175	165	150	140	125	2
- 20°C - 4°F	185	170	160	145	135	120	2
- 10°C 14°F	180	165	155	140	130	115	2
0°C 32°F	175	160	150	135	125	110	2
10°C 50°F	170	155	145	130	120	110	2
20°C 70°F	170	155	145	130	120	110	2

NOTE: Arrows in the charts indicate that the preceding information is repeated.

NOTE: Shaded column gives factory settings.

Grand Touring 380 F (Fan R)

DRIVE PULLEY

Altitude	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Clutching						
Spring	Blue/Green on Violet 417 126 621	←	←	Violet/Green 415 015 400	←	←
Block (Bombardier Lite)	417 118 100	←	←	←	←	←
Weight (Bombardier Lite)	1 x 417 120 400 4 x 417 114 400	← 1 x ← 3 x	← 1 x ← 2 x	1 x 417 120 400	←	←
Capsule (Bombardier Lite)	1 x 417 114 500	←	←	←	←	←
Engagement RPM ± 100	3600	3700	3800	3900	←	←
Maximum RPM ± 100	6800	←	←	←	←	←

DRIVEN PULLEY

Altitude	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Clutching						
Spring	Yellow 415 092 800	←	←	←	←	←
Spring tension	Kg ± 0.7 lb ± 1.5	0.0 Position 3	←	←	←	←
Cam angle	° (degrees)	44° 417 126 333	←	←	←	←

Additional information: At and above 2400 m (8000 ft) connect reverse connector (P/N 515 174 700) to E-box.

CAUTION: The following adjustments are guidelines only. Specific adjustments vary with temperature, altitude and snow conditions. Always observe spark plug condition for proper jetting.

PARTS TO BE INSTALLED

P/N	DESCRIPTION	QTY
415 015 400	Spring (Violet/Green)	1
404 123 900	Main jet 120	1
404 130 400	Main jet 135	1
404 130 500	Main jet 145	1
404 118 200	Main jet 160	1
404 123 800	Main jet 170	1

CARBURATION

Altitude	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
Calibration							
Main jet	185	170	160	145	135	120	2
Jet needle	6CDY1	←	←	←	←	←	2
Needle position	3	3	2	2	←	←	—
Slide cut-away	2.0	←	←	←	←	←	2
Pilot jet	40	←	←	←	←	←	2
Mixture screw	1.5	←	←	←	←	←	—
Valve seat	1.2	←	←	←	←	←	—
Needle jet	Q-2 (159)	←	←	←	←	←	2
Float level	mm	23.9	←	←	←	←	—
Idle	RPM ± 200	1650	←	←	←	←	—
Idle throttle valve position	mm	1.7	1.8	1.9	←	2.0	←

MAIN JET CHART

Altitude	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
Temperature							
- 40°C - 40°F	195	180	170	155	145	130	2
- 30°C - 20°F	190	175	165	150	140	125	2
- 20°C - 4°F	185	170	160	145	135	120	2
- 10°C 14°F	180	165	155	140	130	115	2
0°C 32°F	175	160	150	135	125	110	2
10°C 50°F	170	155	145	130	120	110	2
20°C 70°F	170	155	145	130	120	110	2

NOTE: Arrows in the charts indicate that the preceding information is repeated.

NOTE: Shaded column gives factory settings.

Grand Touring 500 (Sport/Sport Europe)/Legend 500 (Sport)

DRIVE PULLEY

Altitude Clutching	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Spring	Violet/Pink 414 949 500	←	←	Violet/Violet 414 817 900	←	←
Ramp	417 222 376	←	←	417 005 296	←	←
Calibration screw position	4	5	6	3	4	5
Pin	417 004 308 (Solid)	←	←	417 004 309 (Hollow)	←	←
Engagement RPM ± 100	3500	←	←	4000	←	←
Maximum RPM ± 100	8000	←	←	←	←	←

DRIVEN PULLEY (HPV)

Altitude Clutching	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Spring	Violet 414 978 300	←	←	←	←	←
Spring tension Kg ± 0.7 lb ± 1.5	N.A.	←	←	←	←	←
Cam angle ° (degrees)	44° (anodized) 417 126 445	←	←	←	←	←

CAUTION: The following adjustments are guide-lines only. Specific adjustments vary with temperature, altitude and snow conditions. Always observe spark plug condition for proper jetting.

PARTS TO BE INSTALLED

P/N	DESCRIPTION	QTY
414 817 900	Spring (Violet/Violet)	1
417 004 309	Pin (Hollow)	3
417 005 296	Ramp (296)	3
404 108 600	Pilot jet 20	2
404 106 100	Main jet 360	2
404 106 400	Main jet 390	2
404 107 900	Main jet 420	2
404 108 100	Main jet 440	2
404 106 700	Main jet 470	2
420 239 941	RAVE valve spring (0.8 mm x 52.5 mm). Install above 1800 m (6000 ft)	2
404 161 992	Jet needle (9HGY4-58)	2

CARBURATION

Altitude Calibration	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
Main jet	500	470	440	420	390	360	PTO MAG
Jet needle	9HGY1-58	←	←	9HGY4-58	←	←	2
Needle position	N.A.	←	←	2	←	←	—
Slide cut-away	2.0	←	←	←	←	←	2
Pilot jet	17.5	←	←	20	←	←	2
Mixture screw	3.0	←	←	2.0	←	←	—
Valve seat	1.5	←	←	←	←	←	—
Needle jet	N.A.	←	←	←	←	←	2
Float level	mm	←	←	←	←	←	—
Idle	RPM ± 200	1600	←	←	←	←	—
Idle throttle valve position	mm	1.8	1.9	←	2.0	2.2	←

MAIN JET CHART

Altitude Temperature	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
- 40°C - 40°F	520N	500	470	450	420	390	PTO MAG
- 30°C - 20°F	510N	480	450	430	400	370	PTO MAG
- 20°C - 4°F	500	470	440	420	390	360	PTO MAG
- 10°C 14°F	490	460	430	410	380	350	PTO MAG
0°C 32°F	480	450	420	400	370	340	PTO MAG
10°C 50°F	470	440	410	390	360	330	PTO MAG
20°C 70°F	460	430	400	380	350	320	PTO MAG

NOTE: Arrows in the charts indicate that the preceding information is repeated.

NOTE: Shaded column gives factory settings.

Skandic 600 (WT LC/SUV LC)

DRIVE PULLEY

Altitude	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Clutching						
Spring	Red/Red 414 689 800	←	←	Yellow/Red 414 993 000	←	←
Ramp	417 005 290	←	←	417 005 291	←	←
Calibration screw position	3	4	5	2	3	4
Pin	417 004 308 (Solid)	←	←	417 004 309 (Hollow)	←	←
Engagement RPM ± 100	3600	←	←	←	←	←
Maximum RPM ± 100	7000	←	←	←	←	←

DRIVEN PULLEY

Altitude	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2000 m 8000 ft	3000 m 10000 ft
Clutching						
Spring	Blue ACS 3-188 (417 119 100)	←	←	←	←	←
Spring tension	Kg ± 0.7 lb ± 1.5	7.0 15.4	←	←	←	←
Cam angle	° (degrees)	40°	←	←	←	←

CAUTION: The following adjustments are guide-lines only. Specific adjustments vary with temperature, altitude and snow conditions. Always observe spark plug condition for proper jetting.

PARTS TO BE INSTALLED

P/N	DESCRIPTION	QTY
417 004 309	Pin (Hollow)	3
417 005 291	Ramp	3
414 993 000	Spring (Yellow/Red)	1
404 161 979	Main jet 215	2
404 100 200	Main jet 240	2
404 100 600	Main jet 260	2
404 101 100	Main jet 290	2
404 107 800	Main jet 310	2

CARBURATION

Altitude Calibration		Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
Main jet		330	310	290	260	240	215	PTO MAG
Jet needle		6FL14	←	←	←	←	←	2
Needle position		5	←	←	4	←	←	—
Slide cut-away		2.5	←	←	←	←	←	2
Pilot jet		40	←	←	←	←	←	2
Mixture screw		1.5	←	←	1.0	←	←	—
Valve seat		1.5	←	←	←	←	←	—
Needle jet		P-9 (480)	←	←	←	←	←	2
Float level	mm	18.1	←	←	←	←	←	—
Idle	RPM ± 200	1500	←	←	←	←	←	—
Idle throttle valve position	mm	1.5	←	1.6	1.8	1.9	2.0	—

MAIN JET CHART

Altitude	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
Temperature							
- 40°C - 40°F	350	330	300	280	250	230	PTO MAG
- 30°C - 20°F	340	320	290	270	250	220	PTO MAG
- 20°C - 4°F	330	310	290	260	240	215	PTO MAG
- 10°C 14°F	320	300	280	250	230	210	PTO MAG
0°C 32°F	310	290	270	240	220	200	PTO MAG
10°C 50°F	300	280	260	230	210	190	PTO MAG
20°C 70°F	290	270	250	220	205	185	PTO MAG

NOTE: Arrows in the charts indicate that the preceding information is repeated.

NOTE: Shaded column gives factory settings.

Skandic 500 F (Fan SWT R)

DRIVE PULLEY

Altitude	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Clutching						
Spring	Yellow/Orange 414 689 700	←	←	←	←	Blue/Yellow 414 689 500
Ramp	417 005 290	←	←	←	←	←
Calibration screw position	2	3	4	5	6	3
Pin	417 004 309 (Hollow)	←	←	←	←	←
Engagement RPM ± 100	3000	←	←	←	←	3300
Maximum RPM ± 100	6800	←	←	←	←	←

DRIVEN PULLEY

Altitude	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Clutching						
Spring	Blue ACS 3-188 (417 119 100)	←	←	←	←	←
Spring tension	Kg ± 0.7 lb ± 1.5	7.0 15.4	←	←	←	←
Cam angle	° (degrees)	40°	←	←	←	←

CAUTION: The following adjustments are guide-lines only. Specific adjustments vary with temperature, altitude and snow conditions. Always observe spark plug condition for proper jetting.

PARTS TO BE INSTALLED

P/N	DESCRIPTION	QTY
414 689 500	Spring (Blue/Yellow)	1
404 130 400	Main jet 135	2
404 130 500	Main jet 145	2
404 128 700	Main jet 155	2
404 119 300	Main jet 165	2
404 119 200	Main jet 175	2

CARBURATION

Altitude		Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
		Calibration						
Main jet		185	175	165	155	145	135	PTO MAG
Jet needle		6DH2	←	←	←	←	←	2
Needle position		3	←	←	2	←	←	—
Slide cut-away		2.5	←	←	←	←	←	2
Pilot jet		40	←	←	←	←	←	2
Mixture screw		2.0	←	←	2.5	←	←	—
Valve seat		1.5	←	←	←	←	←	—
Needle jet		P-1 (159)	←	←	←	←	←	2
Float level	mm	23.9	←	←	←	←	←	—
Idle	RPM ± 200	1650	←	←	←	←	←	—
Idle throttle valve position	mm	1.5	←	1.6	1.7	1.8	1.9	—

MAIN JET CHART

Altitude	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
Temperature							
- 40°C - 40°F	195	185	175	165	155	145	PTO MAG
- 30°C - 20°F	190	180	170	160	150	140	PTO MAG
- 20°C - 4°F	185	175	165	155	145	135	PTO MAG
- 10°C 14°F	180	170	160	150	140	130	PTO MAG
0°C 32°F	175	165	155	145	135	125	PTO MAG
10°C 50°F	170	160	150	140	130	120	PTO MAG
20°C 70°F	165	155	145	135	125	115	PTO MAG

NOTE: Arrows in the charts indicate that the preceding information is repeated.

NOTE: Shaded column gives factory settings.

Skandic 500 F (Fan WT R)

DRIVE PULLEY

Altitude		Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Clutching							
Spring		Yellow/Orange 414 689 700	←	←	Blue/Green 414 817 700	←	←
Ramp		417 005 290	←	←	←	←	←
Calibration screw position		4	5	6	2	3	4
Pin		417 004 309 (Hollow)	←	←	←	←	←
Engagement RPM ± 100		3000	←	←	3300	←	←
Maximum RPM ± 100		6800	←	←	←	←	←

DRIVEN PULLEY

Altitude		Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Clutching							
Spring		Blue ACS 3-188 (417 119 100)	←	←	←	←	←
Spring tension	Kg ± 0.7 lb ± 1.5	7.0 15.4	←	←	←	←	←
Cam angle	° (degrees)	40°	←	←	←	←	←

CAUTION: The following adjustments are guide-lines only. Specific adjustments vary with temperature, altitude and snow conditions. Always observe spark plug condition for proper jetting.

PARTS TO BE INSTALLED

P/N	DESCRIPTION	QTY
414 817 700	Spring (Blue/Green)	1
404 130 400	Main jet 135	2
404 130 500	Main jet 145	2
404 128 700	Main jet 155	2
404 119 300	Main jet 165	2
404 119 200	Main jet 175	2

CARBURATION

Altitude		Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
Calibration								
Main jet		185	175	165	155	145	135	PTO MAG
Jet needle		6DH2	←	←	←	←	←	2
Needle position		3	←	←	2	←	←	—
Slide cut-away		2.5	←	←	←	←	←	2
Pilot jet		40	←	←	←	←	←	2
Mixture screw		2.0	←	←	2.5	←	←	—
Valve seat		1.5	←	←	←	←	←	—
Needle jet		P-1	←	←	←	←	←	2
Float level	mm	23.9	←	←	←	←	←	—
Idle	RPM ± 200	1650	←	←	←	←	←	—
Idle throttle valve position	mm	1.5	←	1.6	1.7	1.8	1.9	—

MAIN JET CHART

Altitude		Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
Temperature								
- 40°C - 40°F		195	185	175	165	155	145	PTO MAG
- 30°C - 20°F		190	180	170	160	150	140	PTO MAG
- 20°C - 4°F		185	175	165	155	145	135	PTO MAG
- 10°C 14°F		180	170	160	150	140	130	PTO MAG
0°C 32°F		175	165	155	145	135	125	PTO MAG
10°C 50°F		170	160	150	140	130	120	PTO MAG
20°C 70°F		165	155	145	135	125	115	PTO MAG

NOTE: Arrows in the charts indicate that the preceding information is repeated.

NOTE: Shaded column gives factory settings.

Skandic 500 F (Fan SPORT R)

DRIVE PULLEY

Altitude	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Clutching						
Spring	Red/Yellow 414 817 500	←	←	Blue/Violet 414 817 800	←	←
Ramp	417 005 296	←	←	←	←	←
Calibration screw position	3	4	5	3	4	5
Pin	417 004 309 (Hollow)	←	←	←	←	←
Engagement RPM ± 100	3500	←	←	4000	←	←
Maximum RPM ± 100	6700	←	←	6800	←	←

DRIVEN PULLEY

Altitude	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Clutching						
Spring	White 504 152 070	←	←	←	←	←
Spring tension	Kg ± 0.7 lb ± 1.5	0.0	←	←	←	←
Cam angle	° (degrees)	48° - 44° 417 126 685	←	←	←	←

Additional information: At and above 2400 m (8000 ft) connect reverse connector (P/N 515 174 700) to E-box.

CAUTION: The following adjustments are guidelines only. Specific adjustments vary with temperature, altitude and snow conditions. Always observe spark plug condition for proper jetting.

PARTS TO BE INSTALLED

P/N	DESCRIPTION	QTY
414 817 800	Spring (Blue/Violet)	1
404 153 100	Pilot jet 45	2
404 130 400	Main jet 135	2
404 120 900	Main jet 150	2
404 119 300	Main jet 165	2
404 112 200	Main jet 180	2
404 119 400	Main jet 195	2

CARBURATION

Altitude		Calibration						Qty
		Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	
Main jet		210	195	180	165	150	135	PTO MAG
Jet needle		6AFY-5	←	←	←	←	←	2
Needle position		4	4	3	3	←	←	—
Slide cut-away		2.0	←	←	←	←	←	2
Pilot jet		40	←	←	45	←	←	2
Mixture screw		1.5	←	←	2.0	←	←	—
Valve seat		1.2	←	←	←	←	←	—
Needle jet		P-4 (159)	←	←	←	←	←	2
Float level	mm	23.9	←	←	←	←	←	—
Idle	RPM ± 200	1650	←	←	←	←	←	—
Idle throttle valve position	mm	1.9	2.0	2.1	2.2	←	←	—

MAIN JET CHART

Altitude	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
Temperature							
- 40°C - 40°F	220	210	190	175	160	145	PTO MAG
- 30°C - 20°F	220	200	185	170	155	140	PTO MAG
- 20°C - 4°F	210	195	180	165	150	135	PTO MAG
- 10°C 14°F	205	190	175	160	145	130	PTO MAG
0°C 32°F	200	185	170	155	140	125	PTO MAG
10°C 50°F	195	180	165	150	135	120	PTO MAG
20°C 70°F	195	180	165	150	135	120	PTO MAG

NOTE: Arrows in the charts indicate that the preceding information is repeated.

NOTE: Shaded column gives factory settings.

Skandic 440 F (Fan LT R)

DRIVE PULLEY

Altitude		Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Clutching							
Spring		Silver M140032	←	←	Purple M207 758A	←	←
Ramp		M140030	←	←	←	←	←
Calibration screw position		N.A.	—	—	—	—	—
Pin		N.A.	—	—	—	—	—
Engagement RPM ± 100		3200	←	←	←	←	←
Maximum RPM ± 100		6900	←	←	←	←	←

DRIVEN PULLEY

Altitude		Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Clutching							
Spring		Yellow 415 092 800	←	←	←	←	←
Spring tension	Kg ± 0.7 lb ± 1.5	0.0 Position 3	←	←	←	←	←
Cam angle	° (degrees)	40°	←	←	←	←	←

Additional Information: At and above 2400 m (8000 ft) use reverse connector (P/N 515 174 700).

CAUTION: The following adjustments are guide-lines only. Specific adjustments vary with temperature, altitude and snow conditions. Always observe spark plug condition for proper jetting.

PARTS TO BE INSTALLED

P/N	DESCRIPTION	QTY
M207758A	Spring (Purple)	1
404 123 900	Main jet 120	2
404 124 900	Main jet 130	2
404 130 500	Main jet 145	2
404 128 700	Main jet 155	2
404 123 800	Main jet 170	2

CARBURATION

Altitude		Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
Calibration								
Main jet		180	170	155	145	130	120	PTO MAG
Jet needle		6DGY12	←	←	←	←	←	2
Needle position		3	←	2	←	←	←	—
Slide cut-away		3.0	←	←	←	←	←	2
Pilot jet		50	←	←	←	←	←	2
Mixture screw		1.5	1.75	←	2.0	←	←	—
Valve seat		1.5	←	←	←	←	←	—
Needle jet		(159) 0-0	←	←	←	←	←	2
Float level	mm	23.9	←	←	←	←	←	—
Idle	RPM ± 200	1650	←	←	←	←	←	—
Idle throttle valve position	mm	1.4	1.6	1.8	←	2.0	←	—

MAIN JET CHART

Altitude		Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
Temperature								
- 40°C - 40°F		190	180	165	155	140	130	1
- 30°C - 20°F		185	175	160	150	135	125	1
- 20°C - 4°F		180	170	155	145	130	120	1
- 10°C 14°F		175	165	150	140	125	115	1
0°C 32°F		170	160	145	135	120	110	1
10°C 50°F		165	155	140	130	120	110	1
20°C 70°F		165	155	140	130	120	110	1

NOTE: Arrows in the charts indicate that the preceding information is repeated.

NOTE: Shaded column gives factory settings.

Tundra 280 F (Fan R)/Skandic 280 F (Fan R)

DRIVE PULLEY

Altitude Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Clutching					
Spring	Red/Yellow 414 817 500	←	←	←	←
Block (Bombardier Lite)	417 114 300	←	←	←	←
Weight (Bombardier Lite)	5 x 417 114 400	4 x ←	3 x ←	2 x ←	1 x ←
Capsule (Bombardier Lite)	1 x 417 114 500	←	←	←	←
Engagement RPM ± 100	3000	3100	3200	3300	←
Maximum RPM ± 100	6900	←	←	←	←

DRIVEN PULLEY

Altitude Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Clutching					
Spring	Yellow 415 094 300	←	←	←	←
Spring tension	Kg ± 0.7 lb ± 1.5	0.0 Position 3 0.0	←	←	←
Cam angle	° (degrees)	37.8° 417 126 350	←	←	←

CAUTION: The following adjustments are guide-lines only. Specific adjustments vary with temperature, altitude and snow conditions. Always observe spark plug condition for proper jetting.

PARTS TO BE INSTALLED

P/N	DESCRIPTION	QTY
404 126 600	Main jet 140	1
404 120 900	Main jet 150	1
404 118 200	Main jet 160	1
404 119 500	Main jet 185	1
404 119 400	Main jet 195	1

CARBURATION

Altitude Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
Calibration						
Main jet	200	195	185	160	150	140
Jet needle	6DH4	←	←	←	←	←
Needle position	3	←	←	2	←	←
Slide cut-away	2.5	←	←	←	←	←
Pilot jet	40	←	←	←	←	←
Mixture screw	1.0	←	←	0.75	←	←
Valve seat	1.5	←	←	←	←	←
Needle jet	0-8 (159)	←	←	←	←	←
Float level	mm	23.9	←	←	←	←
Idle	RPM ± 200	1650	←	←	←	←
Idle throttle valve position	mm	1.5	1.6	1.7	1.8	1.9

MAIN JET CHART

Altitude Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
Temperature						
- 40°C - 40°F	220	210	200	180	170	160
- 30°C - 20°F	210	200	190	170	160	150
- 20°C - 4°F	200	195	185	160	150	140
- 10°C 14°F	195	190	180	155	145	135
0°C 32°F	190	185	175	150	140	130
10°C 50°F	180	175	165	140	130	120
20°C 70°F	175	170	160	135	125	115

NOTE: Arrows in the charts indicate that the preceding information is repeated.

NOTE: Shaded column gives factory settings.

➡ **Grand Touring 550 F (Fan R)**

DRIVE PULLEY

Altitude Clutching	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Spring	Violet/Green 415 015 400	←	←	←	←	←
Block (Bombardier Lite)	417 118 100	←	←	←	←	←
Weight (Bombardier Lite)	1 x 417 120 400 4x 417 114 400	1 x 3 x	1 x 2 x	1 x 1 x	0 x 5 x	0 x 3 x
Capsule (Bombardier Lite)	1 x 417 114 500	←	←	←	←	←
Engagement RPM ± 100	3300	←	3500	3600	3700	3800
Maximum RPM ± 100	6950	←	←	←	←	←

DRIVEN PULLEY

Altitude Clutching	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft
Spring	White 504 152 070	←	←	←	←	←
Spring tension Kg ± 0.7 lb ± 1.5	0.0 Position 3	←	←	←	←	←
Cam angle ° (degrees)	50° - 47° 417 126 587	←	←	←	←	←

Additional information: At and above 2400 m (8000 ft) connect reverse connector (P/N 515 174 700) to E-box.

CAUTION: The following adjustments are guidelines only. Specific adjustments vary with temperature, altitude and snow conditions. Always observe spark plug condition for proper jetting.

PART TO BE INSTALLED

P/N	DESCRIPTION	QTY
404 119 300	Main jet 165	2
404 112 200	Main jet 180	2
404 119 100	Main jet 210	2
404 118 900	Main jet 230	2
404 100 200	Main jet 240	2

CARBURATION

Altitude Calibration		Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
Main jet		250	240	230	210	180	165	PTO MAG
Jet needle		6BCY40-4	←	←	←	←	←	2
Needle position		4	←	←	3	←	←	—
Slide cut-away		2.5	←	←	←	←	←	2
Pilot jet		40	←	←	←	←	←	2
Mixture screw		2.0	←	←	1.0	←	0.75	—
Valve seat		1.2	←	←	←	←	←	—
Needle jet		P-8 (159)	←	←	←	←	←	2
Float level	mm	23.9	←	←	←	←	←	—
Idle	RPM ± 200	1650	←	←	←	←	←	—
Idle throttle valve position	mm	1.6	1.7	1.8	1.9	2.1	2.4	—

MAIN JET CHART

Altitude Temperature	Sea Level	600 m 2000 ft	1200 m 4000 ft	1800 m 6000 ft	2400 m 8000 ft	3000 m 10000 ft	Qty
- 40°C - 40°F	260	250	240	220	190	175	PTO MAG
- 30°C - 20°F	255	245	235	215	185	170	PTO MAG
- 20°C - 4°F	250	240	230	210	180	165	PTO MAG
- 10°C 14°F	245	235	225	205	175	160	PTO MAG
0°C 32°F	240	230	220	200	170	155	PTO MAG
10°C 50°F	235	225	215	195	165	150	PTO MAG
20°C 70°F	230	220	210	190	160	145	PTO MAG

NOTE: Arrows in the charts indicate that the preceding information is repeated.

NOTE: Shaded column gives factory settings.